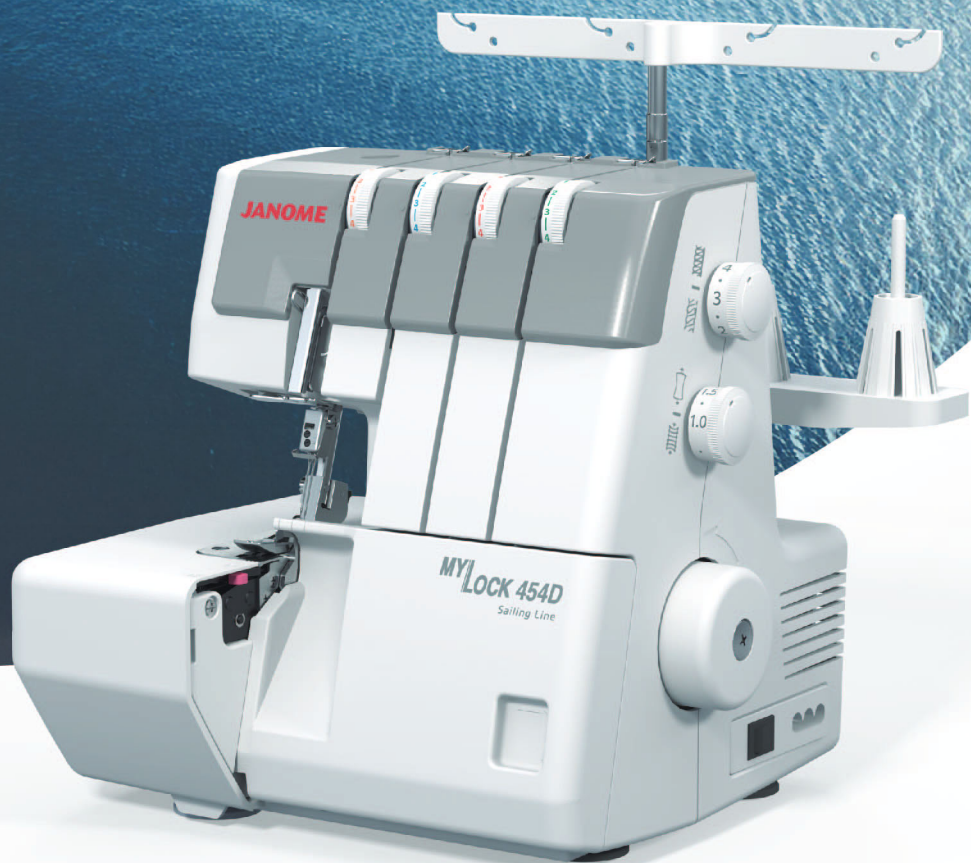


JANOME

It's Smooth Sailing with **MY LOCK 454D**

Sailing Line

Offering improved
Stability,
Power and
Feeding Ability



MY LOCK 454D
Sailing Line

MY LOCK 454D

Sailing Line

Machine size (mm)	W311 x H282 x D270 (incl hand wheel)
Machine weight (kg)	6.1 KG
Bed type	Flatbed
Number of spool pins	4
Carrying handle	Integrated in rear top cover
Maximum speed (SPM)	1,300 stitches per a minute
Type of needle(s)	Janome ballpoint - HAx1-SP#11/14
Number of needles	Use 1 or 2 needle
Number of threads	3/4-thread (threaded ready to sew)
Threading chart	Colour coded inside front opening cover
Length of feed (mm)	1.0 - 4.0
Standard stitch length (mm)	3
Differential feed ratio	0.5 - 2.25
Feed dog	8 piece
Retractable upper knife	Yes, new style easy access dial
Upper knife opening amount (mm)	6.5
Cutting width (mm)	5.3 - 7.5 using left needle 3.1 - 5.3 using right needle
Presser foot pressure adjustment	Screw-in on top cover
Presser foot change	Snap-on/off
Presser foot height (mm)	5.0
Thread tension adjustment	Manual
Pre-tension	Slide-in on top cover
Automatic tension release	Yes, lift presser foot
Needle threader	Optional handy needle threader
Lower looper	Easy threading built-in mechanism
Lamp	White LED (1 place)
Hanenite rubber footing	Reduces vibration



Improved Presser Foot

- Improved visibility
- Longer needle position markings
- Reduced curve on front foot for smooth fabric feed
- Indented markings on foot base to prevent fabric slippage
- Improved rolled hem feeding



8-Piece Feeding System

Additional feed dogs enhance smooth feeding and improved fabric control on all fabric types. Increased performance in bi-level stitching over multiple fabric layers

JANOME

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